



STORM **CNC VERTICAL MACHINING CENTRES**

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Exceptional Quality Control



Ball Bar Test



Laser Test



CMM Measurement



Spindle Noise & Vibration Test



Spindle Motor Balancing



Stress Vibration Relief

VL-550/VL-610/VL-800

Linear Guideways

STORM CNC VERTICAL MACHINING CENTRES

Available with automatic loading & unloading system (customised/option)



- **Flexible Change Over**

The finished parts can be pulled out directly and then continue to input the blank parts to shorten the change over time.

- **Flexible Parts Tray Exchange**

Equipped with part loading trays and tray cart, customers only need to change the parts loading tray based on each different part geometry, flexible for different part geometry loading and unloading (parts loading trays size is customized).

- **Safety Guard Protection**

Safety guarding and CE as standard.

- **Compact Machine Width**

Extra width 1,100 mm floor occupation needed after combining with CNC machining center, very compact design.

Frame VL-550



Frame VL-800



Arm Type 24 Tools
(Standard)



Axes motors are directly connected with ballscrews which provide high efficient movement control and lower noise features.



4th Axis / 5th Axis Rotary & Tilting Table (Option)



Linear Guideways suitable for fast cutting to ensure the fine cutting surface and quality for high precision requirement.

VL-850/VL-1000

Linear Guideways



CNC VERTICAL MACHINING CENTERS

"A" Shape Column Structure

"A" shape column offers larger combination surface with machine base, thus the column's center of gravity is lower which contributes the better performances on cutting stability and anti-vibration and results in improved surface finish.



Frame VL-1000



VL-1050/VL-1200

Linear Guideways



Roller Type Linear Guideways (for VL-1050 is an option)

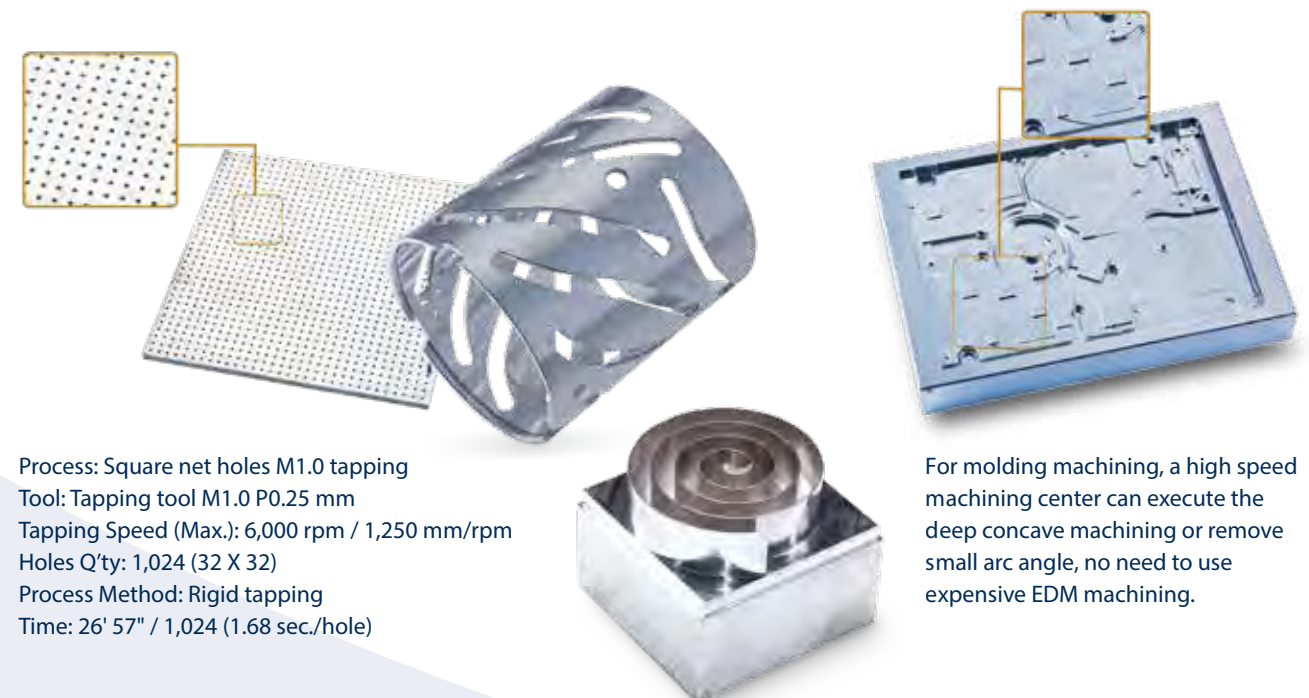
With low friction and no hysteresis features, specially suitable for 3D machining and high precision machining.



Frame VL-1200



High Efficient Applications



Process: Square net holes M1.0 tapping
Tool: Tapping tool M1.0 P0.25 mm
Tapping Speed (Max.): 6,000 rpm / 1,250 mm/rpm
Holes Q'ty: 1,024 (32 X 32)
Process Method: Rigid tapping
Time: 26' 57" / 1,024 (1.68 sec./hole)

For molding machining, a high speed machining center can execute the deep concave machining or remove small arc angle, no need to use expensive EDM machining.

VL-1300/VL-1600

Linear Guideways

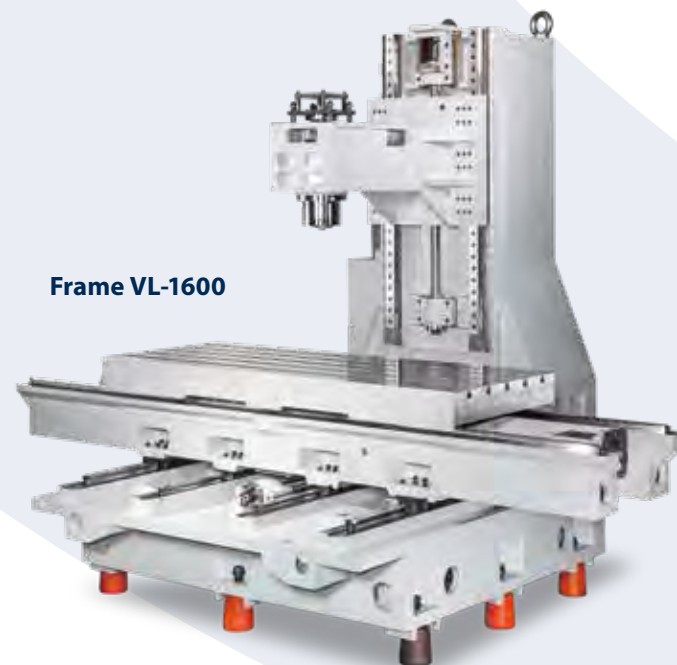


Machine Features

Spindle center to column surface has large throat depth, good for large milling tool loading & unloading. Instead of counter-weight balance design.



Frame VL-1600



Machine Features

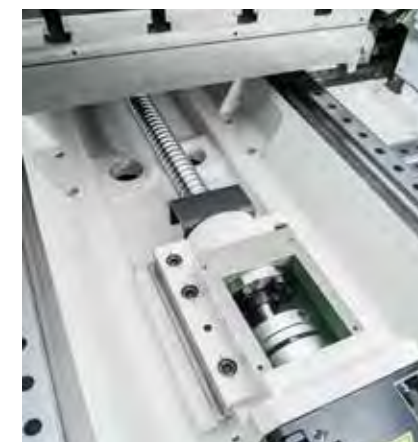


Equipped with six sliding blocks for linear guideways of column which provides stronger support for the spindle head, suitable for heavy cutting process.



BT#50 6,000 rpm Spindle (Option)
This spindle is suitable for heavy cutting, with high material removal rate. The spindle features high precision and thermal stability.

Machine Features



45 mm Oversized Ballscrew

VL-1300/VL-1600 adopt high precision ballscrews transmission which can achieve best movement accuracy control.



Dual Chip Removal Screws

VL-1690/VL-2090

Linear Guideways

CNC VERTICAL MACHINING CENTERS



Frame VL-1690
(Counter-weight balance is standard)



Wide Cutting Area

Spindle center to Y axis column has 900 mm travel which provides large cutting area and easy workpiece loading & unloading.



VH-510/VH-610

Box Ways

CNC VERTICAL MACHINING CENTERS



Arm Type 24 Tools (standard)



Direct drive axes motors

Frame VH-610
(Counter-weight balance is standard)



VH-850/VH-1000

Box Ways

CNC VERTICAL MACHINING CENTERS

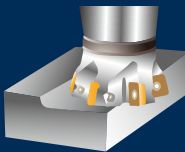


Frame VH-1000
(Counter-weight balance is standard)



Milling

S45C Steel



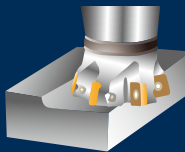
Physical Cutting Test VH-850 / Gear Head / BT40 / 8,000 rpm (Option) FANUC Control

Max. Chip Removal
588 cc³/min

Tool	Ø80 mm x 4T
Spindle Speed	800 rpm
Cutting Feed Rate	2,800 mm/min
Cutting Width	70 mm
Cutting Depth	3.0 mm

Milling

S45C Steel



Physical Cutting Test VH-1000 / Gear Head / BT40 / 6,000 rpm (Option) FANUC Control

Max. Chip Removal
487 cc³/min

Tool	Ø80 mm x 4T
Spindle Speed	800 rpm
Cutting Feed Rate	2,500 mm/min
Cutting Width	65 mm
Cutting Depth	3.0 mm



Gear Head (Option)



Direct drive axes motors

VH-1100/VH-1300

Box Ways

CNC VERTICAL MACHINING CENTERS



Gear Head (Option)



Utilises Japanese zero class high precision gears with two steps speed change, provides high torque cutting feature.



Gear Head Unit is assembled in house to ensure the gear head quality and accuracy.



4th axis / 5th axis rotary & tilting table (Option)

Available Spindle Head Type	VH-1100	VH-1300
Belt #40	Standard	Standard
Belt #50	Option	Option
Gear #40	Option	Option
Gear #50	Option	Option

Frame VH-1300
(Counter-weight balance is standard)



VH-1320

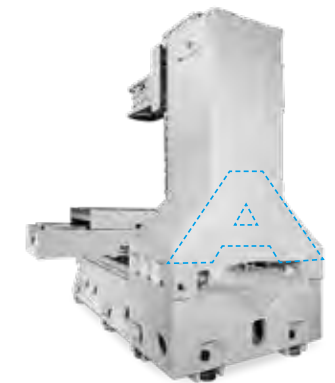
Box Ways



Arm Type 24 Tools (standard)



Counter-weight Balance (standard)



"A" Shape Column Structure

"A" shape column offers larger combined surface with machine base, thus the column's center of gravity is lower which contributes to the better performances on cutting stability and anti-vibration and results in finer machining surface.



Frame VH-1320
(Counter-weight balance is standard)

VH-1600/VH-2000

Box Ways

CNC VERTICAL MACHINING CENTERS

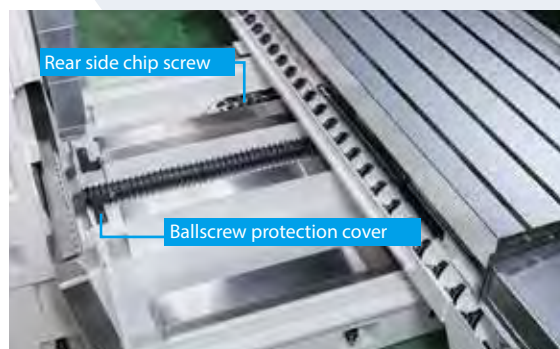


Frame VH-1600

(counter-weight balance is standard)



Semi-enclosed Guarding
(Option)



Large flow chip flushing function to avoid the chips accumulating in the inside of machine guarding area.



Gear Head (Option)



Utilises Japanese zero class high precision gears with two steps speed change, provides high torque cutting feature.



Gear Head Unit is assembled in house to ensure the gear head quality and accuracy.

Optional Accessories



Coolant Through Spindle



CTS 30 bar



CTS 70 bar (with 300L coolant tank)

Programmable Control
Coolant UnitAutomatic Tool Length
Measurement SystemAutomatic Workpiece
Measurement System

Chain type 40 tools tool magazine



NC 4th axis rotary table



Chip conveyor

Optional Accessories

- Spindle oil cooler
- Air conditioner for electrical cabinet
- Rear side coolant wash for chip removal
- LHL central lubrication system
- Programmable coolant device
- Coolant through spindle 30 bars / 70 bar
- 4th & 5th axis rotary / tilting table
- Linear scale (3 axes)
- Automatic tool length measurement
- Automatic workpiece measurement
- Screw type chip conveyor with bucket (for models below VL-1000)
- Chain type chip conveyor with bucket
- Scraper type chip conveyor with bucket
- Oil skimmer
- Oil mist collector
- Transformer
- CE (Standard)

Machine Specifications

* Option

Model	VL-550	VL-610	VL-800	VL-850	VL-1000
TRAVEL					
X/Y/Z travel	550 / 410 / 460 mm	610 / 460 / 510 mm	850 / 510 / 510 mm	850 / 510 / 560 mm	1,020 / 510 / 560 mm
X/Y/Z ballscrews	C3 32 mm	C3 40 mm	C3 40 mm	C3 40 mm	C3 40 mm
Spindle nose to table surface	130 ~ 590 mm	125 ~ 630 mm	140 ~ 650 mm	150 ~ 710 mm	150 ~ 710 mm
TABLE					
Table size	600 x 320 mm	800 x 450 mm	950 x 500 mm	1,000 x 500 mm	1,200 x 500 mm
T-slot (Size/Q'ty/Dist)	14 mm x 3 x 100 mm	18 mm x 3 x 100 mm	18 mm x 5 x 100 mm	18 mm x 5 x 100 mm	18 mm x 5 x 100 mm
Max. table load	350 kgs	400 kgs	400 kgs	800 kgs	800 kgs
SPINDLE					
Taper	BT40	BT40	BT40	BT40	BT40
Speed	10,000rpm	10,000rpm	10,000rpm	10,000rpm	10,000rpm
Transmission	Belt	Belt	Belt	Belt	Belt
FEED RATE					
Rapid feed rate of X/Y/Z Axes	36 / 36 / 36 M/min	36 / 36 / 36 M/min	36 / 36 / 36 M/min	36 / 36 / 36 M/min	36 / 36 / 36 M/min
Cutting feed rate	1 ~ 10 M/min	1 ~ 10 M/min	1 ~ 10 M/min	1 ~ 10 M/min	1 ~ 10 M/min
AUTOMATIC TOOL CHANGER					
Tool storage capacity	Twin Arm 24	Twin Arm 24	Twin Arm 24	Twin Arm 24	Twin Arm 24
Max. tool diameter	Full: Ø100 mm	Full: Ø100 mm	Full: Ø100 mm	Full: Ø100 mm	Full: Ø100 mm
	Next empty: Ø150 mm	Next empty: Ø150 mm	Next empty: Ø150 mm	Next empty: Ø150 mm	Next empty: Ø150 mm
Max. tool length	250 mm	250 mm	250 mm	250 mm	250 mm
Max. tool weight	7 kgs	7 kgs	7 kgs	7 kgs	7 kgs
CNC CONTROL & MOTOR					
CNC control	Fanuc / Siemens	Fanuc / Siemens	Fanuc / Siemens	Fanuc / Siemens	Fanuc / Siemens
Spindle motor	11Kw / 10.5Kw	11Kw / 9Kw	11Kw / 9Kw	11Kw / 9Kw	11Kw / 9Kw
MACHINE SIZE					
Machine dimensions (LxWxH)	2,080 x 2,342 x 2,616 mm	2,240x 2,580 x 2,909 mm	2,680 x 2,405 x 2,914 mm	2,980 x 2,955 x 3,044 mm	2,980 x 2,955 x 3,044 mm
Machine net weight (approx.)	2,800 kgs	4,000 kgs	3,680 kgs	5,000 kgs	5,190 kgs

The mentioned specifications & dimensions are subject to change without notice.

Machine Specifications

* Option

Model	VL-1050	VL-1200	VL-1300	VL-1600	VL-1690	VL-2090
TRAVEL						
X/Y/Z travel	1,050 / 610 / 610 mm	1,200 / 610 / 610 mm	1,300 / 700 / 700 mm	1,600 / 700 / 700 mm	1,600 / 900 / 850 mm	2,000 / 900 / 850 mm
X/Y/Z ballscrews	C3 40 mm	C3 40 mm	C3 45 mm	C3 45 mm	C3 50 mm	C3 50 mm
Spindle nose to table surface	150 ~ 760 mm	150 ~ 760 mm	130 ~ 830 mm	130 ~ 830 mm	150 ~ 1,000 mm	150 ~ 1,000 mm
TABLE						
Table size	1,150 x 600 mm	1,300 x 600 mm	1,450 x 700 mm	1,750 x 700 mm	1,800 x 850 mm	2,200 x 850 mm
T-slot (Size/Q'ty/Dist)	18 mm x 5 x 100 mm	18 mm x 5 x 100 mm	18 mm x 5 x 125 mm	18 mm x 5 x 125 mm	5 mm x 22 x 150 mm	5 mm x 22 x 150 mm
Max. table load	700 kgs	1,200 kgs	1,500 kgs	1,500 kgs	1,500 kgs	2,000 kgs
SPINDLE						
Taper	BT40	BT40	BT40	BT40	BT40	BT40
Speed	10,000rpm	10,000rpm	10,000rpm	10,000rpm	10,000rpm	10,000rpm
Transmission	Belt	Belt	Belt	Belt	Belt	Belt
FEED RATE						
Rapid feed rate of X/Y/Z Axes	36 / 36 / 36 M/min	36 / 36 / 36 M/min	30 / 30 / 24 M/min	30 / 30 / 24 M/min	20 / 20 / 15 M/min	15 / 15 / 12 M/min
Cutting feed rate	1 ~ 10 M/min	1 ~ 10 M/min	1 ~ 10 M/min	1 ~ 10 M/min	1 ~ 10 M/min	1 ~ 10 M/min
AUTOMATIC TOOL CHANGER						
Tool storage capacity	Twin Arm 24	Twin Arm 24	Twin Arm 24	Twin Arm 24	Twin Arm 24	Twin Arm 24
Max. tool diameter	Full: Ø80 mm	Full: Ø80 mm	Full: Ø80 mm	Full: Ø80 mm	Full: Ø80 mm	Full: Ø80 mm
	Next empty: Ø150 mm	Next empty: Ø150 mm	Next empty: Ø125 mm	Next empty: Ø125 mm	Next empty: Ø150 mm	Next empty: Ø150 mm
Max. tool length	300 mm	300 mm	300 mm	300 mm	300 mm	300 mm
Max. tool weight	7 kgs	7 kgs	7 kgs	7 kgs	7 kgs	7 kgs
CNC CONTROL & MOTOR						
CNC control	Fanuc / Siemens	Fanuc / Siemens	Fanuc / Siemens	Fanuc / Siemens	Fanuc / Siemens	Fanuc / Siemens
Spindle motor	11Kw / 11Kw	11Kw / 11Kw	11Kw / 11Kw	11Kw / 11Kw	15Kw / 11Kw	15Kw / 11Kw
MACHINE SIZE						
Machine dimensions (LxWxH)	3,530 x 3,165 x 3,197 mm	3,530 x 3,165 x 3,197 mm	3,730 x 3,240 x 3,238 mm	4,430 x 3,236 x 3,236 mm	4,330 x 4,321 x 3,527 mm	5,130 x 4,321 x 3,486 mm
Machine net weight (approx.)	6,310 kgs	6,310 kgs	8,510 kgs	8,860 kgs	16,000 kgs	17,390 kgs

The mentioned specifications & dimensions are subject to change without notice.

* Option

Model	VH-510	VH-610	VH-850	VH-1000	VH-1100	VH-1300	VH-1320	VH-1600	VH-2000
TRAVEL									
X/Y/Z travel	510 / 410 / 460 mm	610 / 460 / 510 mm	850 / 510 / 560 mm	1,020 / 510 / 560 mm	1,100 / 700 / 710 mm	1,300 / 700 / 710 mm	1,320 / 710 / 650 mm	1,600 / 800 / 800 mm	2,000 / 900 / 800 mm
X/Y/Z ballscrews	C3 32 mm	C3 40 mm	C3 40 mm	C3 40 mm	C3 40 mm		C3 45 mm	C3 50 mm	
Spindle nose to table surface	130 ~ 590 mm	130 ~ 640 mm	130 ~ 690 mm		130 ~ 840 mm		130 ~ 780 mm	200 ~ 1,000 mm	
TABLE									
Table size	600 x 370 mm	800 x 450 mm	1,000 x 500 mm	1,200 x 500 mm	1,300 x 650 mm	1,500 x 650 mm	1,500 x 700 mm	1,800 x 840 mm	2,200 x 850 mm
T-slot (Size/Q'ty/Dist))	14 mm x 3 x 100 mm	18 mm x 3 x 100 mm	18 mm x 5 x 100 mm		18 mm x 5 x 100 mm		18 mm x 5 x 100 mm	22 mm x 5 x 150 mm	
Max. table load	500 kgs	800 kgs	750 kgs		1,300 kgs	1,500 kgs	1,500 kgs	2,200 kgs	2,500 kgs
SPINDLE									
Taper	BT40		BT40		BT40			BT40	
Speed	10,000rpm		10,000rpm		10,000rpm			10,000rpm	
Transmission	Belt		Belt		Belt			Belt	
FEED RATE									
Rapid feed rate of X/Y/Z Axes	24 / 24 / 16 M/min		24 / 24 / 16 M/min		24 / 24 / 15 M/min			15 / 15 / 12 M/min	
Cutting feed rate	1 ~ 10 M/min		1 ~ 10 M/min		1 ~ 10 M/min			1 ~ 10 M/min	
AUTOMATIC TOOL CHANGER									
Tool storage capacity	Twin Arm 24		Twin Arm 24		Twin Arm 24			Twin Arm 24	
Max. tool diameter	Full: Ø100 mm		Full: Ø100 mm		Full: Ø80 mm			Full: Ø120 mm	
	Next empty: Ø150 mm		Next empty: Ø150 mm		Next empty: Ø150 mm			Next empty: Ø200 mm	
Max. tool length	250 mm		250 mm		300 mm			350 mm	
Max. tool weight	7 kgs		7 kgs		7 kgs			7 kgs	
CNC CONTROL & MOTOR									
CNC control	Fanuc / Siemens		Fanuc / Siemens		Fanuc / Siemens			Fanuc / Siemens	
Spindle motor	11Kw / 9Kw	11Kw / 9Kw	11Kw / 9Kw		15Kw / 11Kw			15Kw / 11Kw	
MACHINE SIZE									
Machine dimensions (LxWxH)	2,000 x 2,305 x 2,460 mm	2,160 x 2,435 x 2,550 mm	2,980 x 2,955 x 3,044 mm		3,200 x 3,349 x 3,105 mm		3,800 x 2,522 x 2,900 mm	4,400 x 3,325 x 3,300 mm	5,500 x 3,540 x 3,300 mm
Machine net weight (approx.)	2,800 kgs	4,000 kgs	6,200 kgs	5,650 kgs	5,770 kgs	6,600 kgs	8,000 kgs	18,000 kgs	25,000 kgs
The mentioned specifications & dimensions are subject to change without notice.									

EH-610

Compact Machining Center

CNC VERTICAL MACHINING CENTERS



Frame EH-610

- P4 angular contact spindle bearings
- High grade cast main frame is annealed & stress relieved
- Box way design on Y/Y/Z axis is hardened and ground.
- High grade TURCITE B is coated and with precision hand-scraping, giving maximum wear resistance.

Standard Accessories

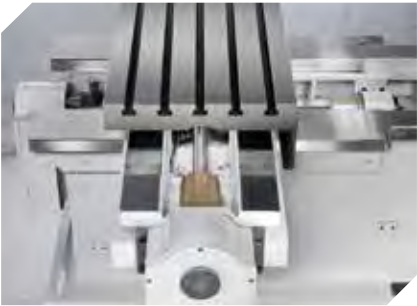
- Rigid tapping
- Spindle side coolant nozzles & air blast nozzle
- Auto lubrication with pump
- Auto power off
- Remote handwheel
- RJ-45 interface and cable
- Program light
- LED work light
- Coolant system with pump
- Heat exchanger for electrical cabinet
- 3-axes way covers
- Full guarding
- Air gun
- Coolant gun
- Power cable
- Operation manuals
- Tools & box
- Leveling bolts & plates
- Drawer type chip removal

Optional Accessories

- Spindle oil cooler
- Air conditioner for electrical cabinet
- High pressure coolant flush
- Coolant through spindle 30 bars
- Linear scale (3 axes)
- Automatic workpiece measurement
- Screw type chip conveyor
- Oil skimmer
- Transformer
- CE (Standard)



Axes motors are direct driven.



Box way design on all slide ways

* Option

BOX WAYS	EH-610
TRAVEL	
X/Y/Z travel	610 / 350 / 460 mm
X/Y/Z ballscrews	C3 32 mm
Spindle nose to table surface	70 ~ 530 mm
TABLE	
Table size	710 x 350 mm
T-slot (Size/Q'ty/Dist)	16 mm x 5 x 63 mm
Max. table load	350 kgs
SPINDLE	
Taper	BT40
Speed	10,000rpm
Transmission	Belt
FEED RATE	
Rapid feed rate of X/Y/Z Axes	15 / 15 / 15 M/min
Cutting feed rate	1 ~ 10 M/min
AUTOMATIC TOOL CHANGER	
Tool storage capacity	Arm type 24
Max. tool diameter	Full: Ø100 mm
	Next empty: Ø150 mm
Max. tool length	250 mm
Max. tool weight	7 kgs
CNC CONTROL & MOTOR	
CNC control	Fanuc / Siemens
Spindle motor	11Kw / 9Kw
MACHINE SIZE	
Machine dimensions (LxWxH)	1,920 x 1,758 x 2,310 mm
Machine net weight (approx.)	2,600 kgs
The mentioned specifications & dimensions are subject to change without notice.	

VM-760/VM-1000

Compact Machining Center



- P4 angular contact spindle bearings.
- High grade cast main frame is annealed & stress relieved.
- Precision linear guideways on all axes.
- Direct drive transmission between servo motor and ballscrew by coupling provides enhances rigidity, stability and precision of the machines.

Standard Accessories

- Rigid tapping
- Spindle side coolant nozzles & air blast nozzle
- Auto lubrication with pump
- Auto power off
- Remote handwheel
- RJ-45 interface and cable
- Program light
- ED work light
- Coolant system with pump
- Heat exchanger for electrical cabinet
- 3-axes way covers
- Full guarding
- Air gun
- Coolant gun
- Power cable
- Operation manuals
- Tools & box
- Leveling bolts & plates
- Drawer type chip removal

Optional Accessories

- Spindle oil cooler
- Air conditioner for electrical cabinet
- High pressure coolant flush
- Coolant through spindle 30 bar
- Linear scale (3 axes)
- Automatic tool length measurement
- Automatic workpiece measurement
- Screw type chip conveyor
- Oil skimmer
- Tool stand
- Document stand
- Transformer
- CE (Standard)

CNC VERTICAL MACHINING CENTERS

Frame VM-760



Made in Japan LHL Lubrication System (Option)

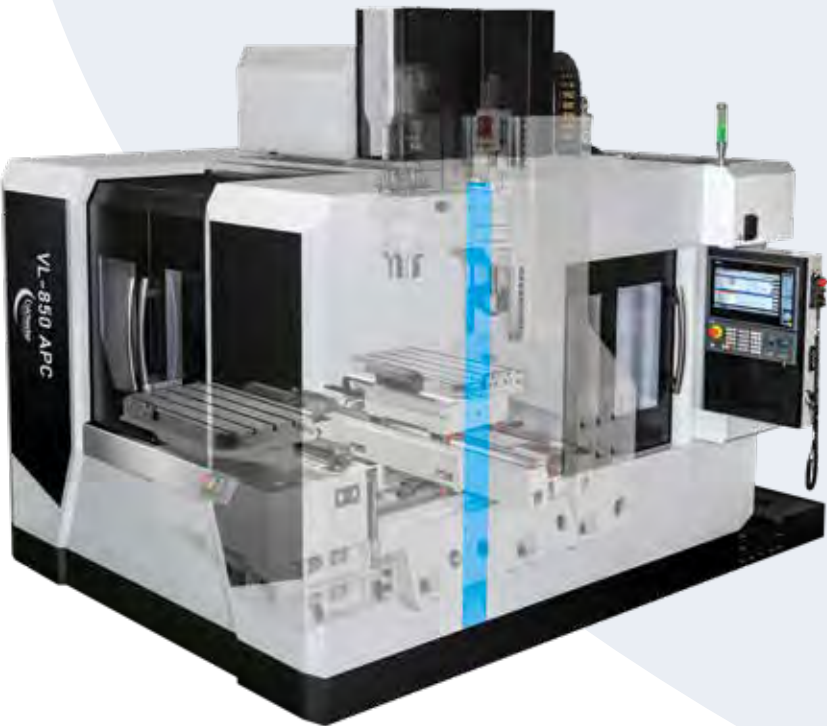
* Option

LINEAR WAYS	VM-760	VM-1000
TRAVEL		
X/Y/Z travel	760 / 400 / 400 mm	1,020 / 400 / 400 mm
X/Y/Z ballscrews	C5 32 mm	C5 32 mm
Spindle nose to table surface	102 ~ 502 mm	102 ~ 502 mm
TABLE		
Table size	1,270 x 305 mm	1,524 x 305 mm
T-slot (Size/Q'ty/Dist)	16 mm x 3 x 102 mm	16 mm x 3 x 102 mm
Max. table load	200 kgs	300 kgs
SPINDLE		
Taper	BT40	BT40
Speed	10,000rpm	10,000rpm
Transmission	Belt	Belt
FEED RATE		
Rapid feed rate of X/Y/Z Axes	12 / 12 / 12 M/min	12 / 12 / 12 M/min
Cutting feed rate	1 ~ 10 M/min	1 ~ 10 M/min
AUTOMATIC TOOL CHANGER		
Tool storage capacity	Armless 16	Armless 16
	(*Arm 20)	(*Arm 20)
Max. tool diameter	Full: Ø100 mm	Full: Ø100 mm
	Next empty: Ø150 mm	Next empty: Ø150 mm
Max. tool length	250 mm	250 mm
Max. tool weight	7 kgs	7 kgs
CNC CONTROL & MOTOR		
CNC control	Fanuc / Siemens	Fanuc / Siemens
Spindle motor	11Kw / 7Kw	11Kw / 7Kw
MACHINE SIZE		
Machine dimensions (LxWxH)	2,510 x 2,110 x 2,418 mm	3,020 x 2,115 x 2,391 mm
Machine net weight (approx.)	2,500 kgs	2,700 kgs
The mentioned specifications & dimensions are subject to change without notice.		

VL-850 APC

APC Series

CNC VERTICAL MACHINING CENTERS



Automatic Pallet Changer

Exchange Time	12 sec. approx.
Rotating Method	Hydraulic (opt. Servo)
Rotating Diameter	1,535 mm



Roller Type Linear Guideways

	VL-850 APC
TRAVEL	
X/Y/Z travel	850 / 510 / 560 mm
X/Y/Z ballscrews	C3 40 mm
Spindle nose to table surface	350 ~ 910 mm
TABLE	
Table size	850 x 500 mm
T-slot (Size/Q'ty/Dist)	18 mm x 5 x 100 mm
Max. table load	500 kgs (250 kgs * 2)
SPINDLE	
Taper	BT40
Speed	10,000rpm
Transmission	Belt
FEED RATE	
Rapid feed rate of X/Y/Z Axes	36 / 36 / 36 M/min
Cutting feed rate	1 ~ 10 M/min
AUTOMATIC TOOL CHANGER	
Tool storage capacity	Arm 30 (Chain type)
Max. tool diameter	Full: Ø80 mm / Next empty: Ø150 mm
Max. tool length	300 mm
Max. tool weight	7 kgs
CNC CONTROL & MOTOR	
CNC control	Fanuc / Siemens
Spindle motor	11Kw / 9Kw
MACHINE SIZE	
Machine dimensions (LxWxH)	2,900 x 3,740 x 2,866 mm
Machine net weight (approx.)	6,000 kgs
The mentioned specifications & dimensions are subject to change without notice.	

Enquiry Form

Company Name.....

Postcode.....

Machine Model.....

Control (Fanuc or Siemens).....

Rotary Table.....

Tailstock.....

Probing.....

Through spindle coolant.....

Training required.....

Please scan or take a photo of your completed enquiry form and email it to sales@colchester.co.uk.

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Phone | **+44 (0) 1924 415 000**
Email | **sales@colchester.co.uk**
Web | **colchester.co.uk**

