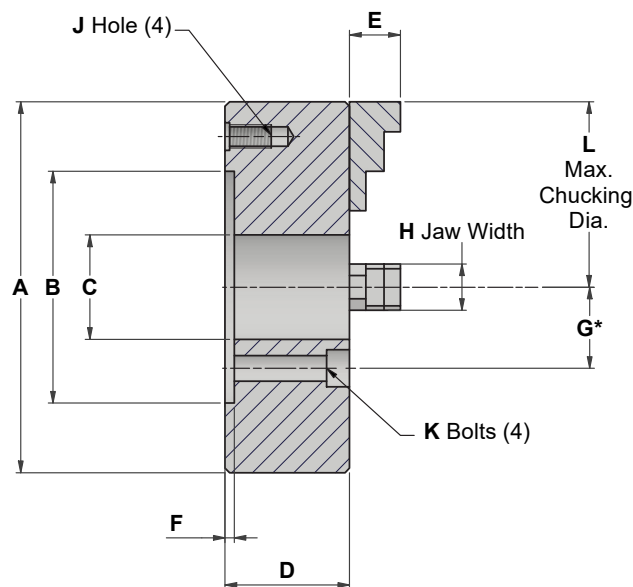


Pratt Burnerd International

4 Jaw Metric Independent Chucks

- Precision manufactured, recess mount or adaptor mounting
- S.G. iron body
- Sizes 160 to 400mm
- Hardened operating screws
- Solid reversible hard jaws
- Special jaw and jaw way design adding extra bearing surfaces, increases chuck life and rigidity
- Twelve month warranty



Chuck Size	Model Number	Approx. Weight (kilos)	Maximum rpm
160mm	9500-01701	5.6	3000
200mm	9500-02001	14	2300
250mm	9500-02501	19.5	1700
315mm	9500-03201	32.2	1500
350mm	9500-03501	46	1300
400mm	9500-04101	60	1300

Dimensional Data for Adapter Mounting Chucks

Chuck Size											Gripping Capacity	
(A)	B	C	D	E	F	G	H	J	K	L	Min	Max
160	125	45	54	22	4	140	24	M10	M10	180	1.5	160
200	125	50	72	32	4	140	32	M10	M10	235	2	200
250	200	60	72	32	5	224	32	M12	M12	305	3	250
315	200	75	80	36	5	224	36	M12	M12	355	6	304
350	260	75	91	37	5	286	36		M12	405	10	406
400	260	105	91	37	5	286	36		M12	455	10	406

Mounting Plates for 4 Jaw Metric Independent Chucks

Mounting plates are precision machined to suit the spindle nose of your machine and the appropriate chuck.

Spindle	160mm	200mm	250mm	315mm	350mm	400mm
D-3	8271-17222	8271-17222				
D-4	8271-17223	8271-17223	8271-25223			
D-5	8271-17224	8271-17224	8271-25224			
D-6			8271-25225	8271-25225	8271-32225	
D-8			8271-25226	8271-25226	8271-32226	8271-32226
D-11			8271-25227	8271-25227	8271-32227	8271-32227

Other adapter plates are available upon request. Specify chuck number and spindle nose specifications. For standard spindle dimensions, see page 28.

HOW TO ORDER: State quantity, model number of chuck, part number of adaptor, and shipping instructions.