

Pratt Burnerd International Self Contained MK4 3-Jaw Power Chucks

Turn your engine lathe into a production machine with this easy retrofit self-contained power chuck

- 12 months warranty
- Precision manufactured for adapter mounting plates
- Repetitive gripping within .001" TIR
- Safe, chuck operates independently of air supply when gripping
- No separate actuating cylinder
- No draw tube to restrict thru-hole
- Sizes 160mm, 200mm, 250mm & 315mm
- Suitable for chucking or barwork
- Less overhang, lighter in weight
- No ring adjustment needed
- Also available in 2 & 4 Jaw



| Model | 160MK4 | 200MK4 | 250MK4 | 315MK4 |
|--|------------|------------|------------|------------|
| Inch Seriation (1/16"/90°) Order no. 3 jaw | 9730-01710 | 9730-02110 | 9730-02610 | 9730-03210 |
| Metric Seriation (1.5/60°) Order no. 3 jaw | 9730-01723 | 9730-02123 | 9730-02623 | 9730-03223 |
| Stroke per jaw mm | 4 | 4 | 5 | 5 |
| Max speed at 6 bar rpm | 4500 | 3600 | 3500 | 2500 |

Pratt Burnerd International Accessories and Installation for MK4 SCPC

This unit is essential to order to operate MK4 self-contained power chucks. It is designed to be interlocked with the machine spindle so that the chuck cannot be actuated while the spindle is under power. Care must be taken not to actuate the chuck while the spindle is decelerating.

Units are supplied complete with pressure gauge, pressure regulator, oil mist lubricator, air filter and lines with fittings.

Unit is operated by air and 110 volt (24 volt DC on request)

